

Download Ebook Hurst 373 8611 Manual Trans Shift Installation Kit Jegs



COMPETITION/PLUS[®]
U.S. PATENT NO. 3,794,274 & NO. 3,284,024

INSTALLATION INSTRUCTIONS

373 8611
391 7992
(shown)

ATTENTION

Due to variations in auto manufacturing tolerances, the transmission nuts supplied with this kit may require slight bending to clear obstructions, etc.

Protect the threads while bending.
WELD NUTS COLD DO NOT APPLY HEAT!

WARNING

THIS TRANSMISSION DOES NOT HAVE AN INTERLOCK TO PREVENT ENGAGEMENT OF THE REVERSE GEAR WHEN ANY OF THE FORWARD GEARS ARE ENGAGED. SEVERE DAMAGE TO THE TRANSMISSION WILL RESULT IF THIS SHOULD OCCUR. DOUBLE-CHECK THE CLEARANCE BEFORE STARTING THE ENGINE OR MOVING THE CAR. INSERT NEUTRAL ALIGNMENT ROD (PL. 1725) THROUGH LEVERS AND CHECK POSITIONS OF TRANSMISSION SHIFTING ARMS. 1-2 AND 3-4 TRANSMISSION CONTROL ARMS MUST BE AT NEUTRAL POSITIONS OF THEIR TRAVEL. REVERSE GEAR CONTROL ARM MUST BE AT FORWARD END OF ITS TRAVEL (DIS-ENGAGED).

1. Raise vehicle and support it with safety-approved jackstands. Remove stock shifter and linkage. Remove the two bolts that fasten the transmission extension housing to the crossmember at the rear support. The transmission can be moved to the right side to gain clearance for installation of the mounting plate and shifter.
2. Install mounting plate on tailshaft. Tighten all bolts securely.
3. Install shifter onto mounting plate. Tighten mounting bolts. Return transmission to normal position. Reinstall crossmember mounting bolts and tighten them. Remove outer console plate. Insert spacer block between stock and shifter. **SPACER BLOCK - CHUCKER, MAKE - 2 1/2" SPACER MUST FACE SAME SIDE (Forward drive). Tighten stock mounting bolts.**
4. Assemble hooked ends of rods into arms with nylon bushings and spring clips. Refer to exploded Assembly View for proper part combinations. Spin rod adjusting buttons onto threaded ends of rods. Spin them onto middle of thread length.
5. **REVERSE TRANSMISSIONS** - Install arm/bushing assemblies onto transmission shafts. Refer to Assembly View for proper part. Fasten arms onto shafts with stock washers and nuts.
REAR-DRIVER TRANSMISSIONS - Insert shaft adapters (PL. 101 0004) into slots in arms (refer to FIG. 1). Use stock lock-washers and nuts to fasten arms.
WARNING: SHOCK ONLY - The tangs of the adapter must be filed square to allow the Reverse arm to be lowered. Place adapter in arm slot and file ends flush to surface of arm as shown in FIG. 1.
6. Align levers with shifter frame and insert neutral alignment rod (PL. 108 1725) through holes in levers.
7. Rotate transmission arms backward and forward. The neutral position for each arm can be felt at the mid-position of full travel. Reverse arm must be moved to the end of its travel toward the rear (dis-engaged) position.
8. Adjust positions of buttons on each rod to permit easy slip-in fit of button into nylon bushing in proper lever. TRANSMISSION ARMS MUST REMAIN IN NEUTRAL POSITION WHILE ALIGNMENT IS ACCOMPLISHED. Fasten buttons in levers with spring clips.
9. Remove neutral alignment rod. Test shifter. Stock shifter must move freely from side-to-side at neutral (between 1-2 and 3-4 shifting paths). An increased pull toward the operator should engage the reverse lever. If shifter functions properly, proceed to paragraph 11.

If the stock **CANNOT** be moved freely between 1-2 and 3-4 or reverse path, one or more of the rod button adjustments must be corrected. Move stock forward to 1st, then back to 4th, then into neutral. Insert neutral alignment rod. If rod **CANNOT** be inserted freely, the 3-4 button is incorrectly adjusted. Similar testing of 1-2 shift will prove alignment of 1-2 rod adjustment.

To check reverse rod button adjustment, place stick at neutral. Disconnect reverse rod adjusting button from reverse lever. Grasp rod and push toward front of car. (Reverse arm is dis-engaged when at end of forward travel.) Adjust rod button for easy slip-in fit in bushing. Re-assemble and fasten with spring clip.

10. Connect BACKDRIVE cable end to pin of HURST Reverse arm. Fasten with stock hardware.
11. Adjust shifter stop bolts. Back both bolts out of shifter frame until only a few threads remain engaged. Push stock firmly into 1st gear and hold. Screw 1st gear stop bolt in until contact is felt. Back bolt out one turn and tighten locknut. Pull stick firmly back into 2nd gear, screw 2nd gear stop bolt in until contact is made, then back stop bolt out one turn and tighten locknut.

NOTE: A hole is provided in the reverse arm for the adjusting rod of a 4th back-up light switch. If your transmission is equipped with this switch, back the switch rod in this hole.

CONTENTS OF KIT

1. MOUNTING PLATE	PL. 108 9000	16. 2 1/4" FLATWASHER	PL. 1000001
2. 1/8" - 28 x 2 1/2" HEX HEAD CAP SCREW	PL. 940000 (2)	17. 20" - 21 x 2 1/2" HEX HEAD CAP SCREW	PL. 210 2000
3. 1/8" HEX HEAD TOOTH LOCKWASHER	PL. 247 1000 (2)	18. ARM 1-2	PL. 100 1000
4. 1/8" FLATWASHER	PL. 910000 (2)	19. ROD 1-2	PL. 210 0000
5. SPACER BLOCK	PL. 228 0307	18. ARM 3-4	PL. 100 1000
6. ROD ADJUSTING BUTTON	PL. 114 1200 (2)	19. ROD 3-4	PL. 210 2100
7. BUSHING	PL. 118 1400 (2)	20. ARM REVERSE	PL. 100 1001
10. SPRING CLIP	PL. 910000 (2)	21. ROD REVERSE - Nylon	PL. 210 2100
11. NEUTRAL ALIGNMENT ROD	PL. 108 1725	- 409-0000	PL. 210 2101
12. 1/8" - 28 x 2 1/2" HEX HEAD CAP SCREW	PL. 210 2100	- 409-0000	PL. 100 0000
13. 1/8" FLAT LOCKWASHER	PL. 910000	- 409-0000	PL. 100 0000 (2)

Also included - Arm Adapter

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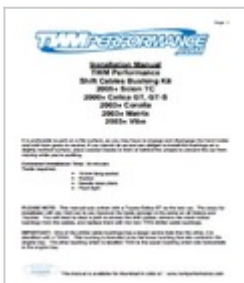
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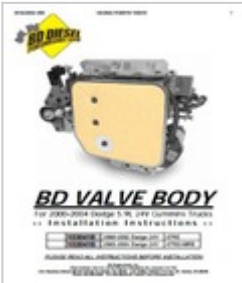
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